



Name of journal and journal url

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Journal:	<i>BioResearch Open Access</i>
Manuscript ID	Draft
Manuscript Type:	Original Research Article
Date Submitted by the Author:	n/a
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Keywords:	Cell culture, Tissue engineering, Toxicology

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Ultrathin ceramic membranes as scaffolds for functional cell co-culture models on a biomimetic scale

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Running title: Ultrathin ceramic membranes for cell co-culture models

Abstract

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Epithelial tissue serves as an interface between biological compartments. Many *in vitro* epithelial cell models have been developed as an alternative to animal experiments in order to answer a range of research questions. These *in vitro* models are grown on permeable two-chamber systems, however, commercially-available, polymer-based cell culture inserts are around 10 μm thick. Since the basement membrane found in biological systems is usually less than 1 μm thick, the tenfold thickness of cell culture inserts is a major limitation in the establishment of realistic models. In this work, an alternative insert, accommodating an ultrathin ceramic membrane with a thickness of only 500 nm (*i.e.* the SIMPLI-well) was produced and used to refine an established human alveolar barrier co-culture model by both replacing the conventional inserts with the SIMPLI-well and completing it with endothelial cells. The structural-function relationship of the model was evaluated including the translocation of gold nanoparticles across the barrier revealing a higher translocation if compared to corresponding PET membranes. This study demonstrates the power of the SIMPLI-well system as a scaffold for epithelial tissue cell models on a truly biomimetic scale, allowing construction of more functionally-accurate models of human biological barriers.

Introduction

In the field of regulatory toxicology, animal testing is the standard approach to test possible adverse effects of chemicals or drugs.¹ New concepts for more efficient, cheaper, and evidence-based test strategies have been proposed, such as a shift from phenomenological analyses in animals towards mechanism-based assays using human primary cells and cell lines.² The lung is the main portal of entry for inhaled aerosols³, and is therefore a promising pathway for the inhalation of drugs.⁴ Attention has recently been directed towards elucidating how aerosol-based pharmaceuticals interact with the lung barrier, many cell models having been established to address this question.⁵

In vitro co-cultures mimicking the alveolar-capillary barrier with two cell types, *i.e.* epithelial and endothelial cells (either primary cells or cell lines) have been described previously.⁶⁻⁸ Another development focussed on the design of a “lung-on-a-chip”-setup to reconstitute the alveolar-capillary interface of the human lung with co-cultures under flow and breathing conditions, *i.e.* mechanical stress.^{9,10} In addition to the barrier structure, other models have started to include immune cells in order to mimic the innate and adapted immune response to the inhalation of xenobiotics, such as macrophages and dendritic cells¹¹, macrophages and mast cells^{12,13}, or natural killer cells¹⁴. The previously described co-cultures of the air-blood tissue barrier represent well-defined and physiologically relevant *in vitro* models. However, these models all have one common limitation: a several-micron thick microporous membrane as a support for the cells to grow on. Given that the air-blood barrier in humans has a mean arithmetic thickness of 2.2 μm and can span less than 1 μm ^{15,16}, these thick mechanical supports almost certainly influence cell-cell interactions very strongly, as well as the translocation characteristics of any particle or drug that is deposited on the apical surface of the cell cultures, for three main reasons. First, from a biological point of view, the overall barrier architecture is affected and thus presumably also its structural-functional behaviour. Second, from a physical point of view, the time taken for any xenobiotic (*e.g.* a drug / aerosol) to diffuse over a certain distance increases with the square of the distance, leading in at best to a non-negligible impact on the translocation kinetics.¹⁷⁻¹⁹ Third, the large internal surfaces of the membrane may adsorb xenobiotics, blocking the micropores and preventing translocation of any species.

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3 The aim of this work was to design a thin, optically transparent, and mechanically robust
4 permeable membrane, and to demonstrate its potential in a functioning alveolar-capillary
5 barrier cell culture system. A permeable support consisting of a silicon network framing
6 an array of 23 silicon nitride (ceramic) freestanding microporous membranes were
7 microfabricated, each having a thickness of 500 nm.¹⁸ The resulting Silicon nitride
8 Microporous Permeable Insert system (SIMPLI-well) has been patented by CSEM SA
9 (Neuchâtel, Switzerland).²⁰ Furthermore, the ceramic chip can be easily flipped,
10 facilitating the culturing of different cell types on opposite sides of the membrane.
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12 Quadruple cultures composed of epithelial-endothelial bilayers supplemented with two
13 immune cells, macrophages and dendritic cells, were optimized and characterized with
14 regard to cell growth, morphology and membrane integrity. In addition, and to validate the
15 system, the translocation behaviour of polyvinyl alcohol (PVA)-coated gold nanoparticles
16 (AuNPs) with a hydrodynamic diameter of 42.2 nm was investigated in quadruple co-
17 cultures grown on either commercially available polyethylene terephthalate (PET)
18 membranes or SIMPLI-wells.
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Materials and methods

Design and fabrication of the Silicon Microporous Permeable Insert (SIMPLI)-well system

The SIMPLI-well holder was micromachined according to a design proprietary to CSEM²¹ in polycarbonate (PC) (1000 Angst+Pfister AG, Zurich) and was successfully tested for sterilization by autoclaving through extensive cleaning by isopropanol and water as issued from fabrication (*i.e.* residual handling and machine oil). The porous supports for cell culture were fabricated using a standard microfabrication process as described previously.²² Briefly, 500 nm of low stress (non-stoichiometric) silicon nitride (SixNy) is deposited on both sides of a 380 μm -thick silicon wafer by low-pressure chemical vapour deposition (LPCVD). Photolithography defines structures on both sides of the wafer that are etched into the silicon nitride by reactive ion etching (RIE). The structures on the top side define the pore size, shape, and period in the porous support. These features were inspected by scanning electron microscopy (SEM XL 40 Philips, the Netherlands). In this specific chip layout, on the other side of the wafer, square openings of 1.5 x 1.5 mm² in the silicon nitride are used as a mask for a wet KOH etch that removes the exposed silicon and releases the porous silicon nitride supports as microporous membranes of size 1 x 1 mm² upon going through the pyramidal anisotropic etching. Individual 14 x 14 mm² chips were obtained upon dicing. To remove microfabrication process residues, the chips were cleaned in a hot Piranha solution (98% H₂SO₄ and 30% H₂O₂ in a ratio of 4:1) at 110 °C, followed by extensive rinsing with deionized water and drying under laminar flow (Please note that the Piranha solution is a strong oxidizing substance and must be prepared by care. Consult the Laboratory Safety Coordinator before the solution is prepared). The array of porous silicon nitride windows is mechanically supported by the surrounding silicon chip. We will refer to the whole as silicon nitride porous supports or ceramic chips or ceramic substrates, emphasizing the silicon nitride interface, which is in contact with the cell lines. The SIMPLI-well fits in a standard six-well cell culture plate.

Pretreatment and Regeneration of the SIMPLI-well

Prior to the cell culture experiments, the silicon nitride porous supports were subjected to a standard clean 1 (SC-1). The membrane chips were placed on a Teflon holder and

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3 incubated for 10 min in a 70 °C mixture of Milli-Q water, HN_4OH (28%) and H_2O_2 (30%)
4 at a ratio of 4:1:1. The strong oxidizing potential of this solution ensures that the chip
5 surface is free from organic (as well as some metallic) contaminants. After the SC-1
6 treatment, the chips were washed extensively with Milli-Q water. After completion of the
7 cell experiments the porous supports were cleaned, repeating the steps described above
8 starting with a Piranha treatment.
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11 The PC moieties of the SIMPLI-wells were placed in an ultrasound bath for 15 min in
12 Milli-Q water, 15 min in isopropanol and another 1 min in Milli-Q water. Membrane
13 chips and PC moieties that were exposed to gold nanoparticles were additionally washed
14 three times for 2 min with 5 mM KCN and rinsed extensively with Milli-Q water before
15 reuse.
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25 Cell cultures

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27 **Note:** where not specified, the same protocols were used for both PET inserts and
28 SIMPLI-wells.
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31 Experiments were performed with the human alveolar epithelial type II cell line A549²³
32 (American Type Culture Collection) and the endothelial cell line EA.hy926, which was
33 obtained by fusion of human umbilical vein cells with a thioguanine-resistant clone of
34 A549²⁴ (kindly provided by Dr. Edgell, University of North Carolina). A549 cells were
35 cultured in RPMI 1640 containing HEPES (GIBCO, Invitrogen, Switzerland)
36 supplemented with 10% heat-inactivated fetal bovine serum (FBS Gold, PAA
37 Laboratories, Austria), 1% L-glutamine (GIBCO, Invitrogen, Switzerland) and 1%
38 penicillin/streptomycin (GIBCO, Invitrogen, Switzerland) and maintained at 37 °C and
39 5% CO_2 . Cells were split twice a week with trypsin (0.05% trypsin-EDTA, GIBCO,
40 Invitrogen, Switzerland) and seeded 1:16 in 75 cm^2 cell culture bottles (TPP, Milian,
41 Switzerland). EA.hy926 cells were cultured in DMEM containing high glucose, sodium
42 pyruvate and L-glutamine (GIBCO, Invitrogen, Switzerland) supplemented with 10% FBS
43 and 1% penicillin/streptomycin. Cells were maintained at 37 °C and 5% CO_2 and were
44 split twice a week with trypsin and seeded 1:8 in 75 cm^2 cell culture bottles.
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56 Peripheral blood monocytes were isolated from buffy coats (blood donation service SRK
57 Bern AG, Switzerland) using LymphoprepTM density gradients and CD14+ MicroBeads
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3 (Miltenyi Biotec GmbH, Bergisch Gladbach, Germany) according to the manufacturer's
4 manual. For the generation of monocyte-derived dendritic cells (MDDCs), the monocytes
5 were cultured for 7 days in RPMI-complete media with additional supplementation of 10
6 ng/mL IL-4 (R&D Systems Europe Ltd., Abingdon, UK) and 10 ng/mL GM-CSF (R&D
7 Systems). Monocyte-derived macrophages (MDMs) were obtained by culturing the
8 monocytes for 7 days in RPMI-complete media containing 10 ng/mL M-CSF (R&D
9 Systems).

17 18 **Co- and quadruple cultures**

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20 **PET membranes** Conventional 12-well cell culture inserts (PET, pore size: 1 or 3 μm ,
21 BD Falcon, Milian, Switzerland) were turned upside down and placed in sterile petri
22 dishes before 0.5×10^6 EA.hy926 cells per 0.9 cm^2 were seeded on the basal side of the
23 PET membranes. Cells were allowed to adhere for 90 min in the incubator. After
24 removing non-adherent cells, 12 well inserts were placed in 12-well plates (BD Falcon,
25 Milian, Switzerland), then 2 mL of DMEM medium was added to the lower chamber and
26 1 mL to the upper chamber. EA.hy926 cells were cultured for 1 day, then all medium of
27 the 12-well plates was removed and fresh DMEM was added to the lower chamber before
28 0.5×10^6 A549 cells per 0.9 cm^2 were seeded to the upper chamber and the volume was
29 filled up to 1.5 mL with RPMI medium. The medium was changed every second day
30 while double co-cultures were allowed to stabilize. On day 8, MDDCs were added to the
31 basal, and MDMs to the apical, sides of each membrane. For this, the medium was
32 removed and the inserts were turned upside down and placed in sterile petri dishes.
33 MDDCs were harvested and 60,000 cells were added in a cell suspension not exceeding
34 $200 \mu\text{L}$ to the basal side of each membrane. Cells were allowed to attach for 60 min. Then
35 excess medium was removed and the inserts were placed into new culture plates. A
36 mixture of 70% DMEM and 30% RPMI was used to culture the cells and 2 mL was added
37 to the lower chamber. 12,000 MDMs were added to the upper chamber of each insert and
38 the volume was filled up to 1.5 mL with the medium mixture. The quadruple co-cultures
39 were incubated for 24 h at $37 \text{ }^\circ\text{C}$ and 5% CO_2 .

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3 **SIMPLI-wells** The co-cultures have been assembled similarly to those on conventional
4 PET membranes with some exceptions: SIMPLI-wells containing SC-1-cleaned CSEM
5 membrane chips (mounted flat side up) were autoclaved and incubated for 1 day in
6 supplemented DMEM cell culture medium (six-well plate, 4.5 mL bottom, 1.5 mL top).
7 0.5×10^6 EA.hy926 cells per 0.8 cm^2 were seeded. After 1 day of growth, the SIMPLI-
8 well was disabled and the ceramic chip hosting the first adherent layer of endothelial cells
9 was kept in pre-warmed DMEM medium. Then the PC clamping system was dipped in
10 water for a few minutes, sterilized in 70% ethanol, and washed. The ceramic chips were
11 then re-clamped thanks to PC moieties sliding one into the other, assuring that the
12 SIMPLI-wells are re-mounted the other way around with the flat side (covered with
13 EA.hy926 cells) now facing down. Complete 4.5 mL of DMEM medium was added to
14 the bottom of each SIMPLI-well before 0.5×10^6 A549 cells were seeded on the multiwell
15 side ($380.5 \text{ }\mu\text{m}$ deep) of the silicon nitride chip (upper chamber). The volume of the upper
16 chamber was filled to 1.5 mL with RPMI medium. The addition of MDM and MDDC was
17 performed similarly to that described for the PET membranes.
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32 **LDH assay**

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34 To determine cytotoxicity, the supernatant was sampled and stored at $4 \text{ }^\circ\text{C}$ for the lactate
35 dehydrogenase (LDH) assay. Triton X-100 detergent (0.2% in medium) was used for cell
36 lysis as a positive control. The supernatant of untreated cells was used as negative control.
37 The LDH assay was performed with the Cytotoxicity Detection Kit (Roche Applied
38 Science, Germany) according to the supplier's manual. Samples were diluted 1:10. LDH
39 was quantified photometrically by measuring at 490 nm, with 630 nm as the reference
40 wavelength. Each sample was assessed in triplicate. The values were expressed as a fold
41 increase related to the incubator control at appropriate post-exposure times.
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51 **Dextran blue assay**

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53 Blue dextran 2000 (GE healthcare; about 2,000 kDa) was used to assess membrane
54 integrity and tight junction formation of the co- as well as quadruple cultures as described
55 elsewhere.²⁵ The cell culture medium was removed and the cells were washed once with 1
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3 x PBS (GIBCO, Invitrogen, Switzerland). Then, 0.5 mL supplemented phenol-red-free
4 medium was added to the upper, and 1 mL to the lower, chamber. To each upper chamber
5 0.5 mL of 1% blue dextran 2000 in PBS was added and the cells were incubated for 2 h at
6 37 °C and 5% CO₂. The content of each lower chamber was collected and the optical
7 densities were determined photometrically (600 nm). As a reference value, insert-only
8 controls (with no cells) were used. Cultures treated with 2 mM EDTA for two hours were
9 used as controls described earlier.²⁵ Supplemented phenol-red-free medium was used as a
10 blank.
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20 **Fluorescent microscopy**

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22 A Nikon fluorescence microscope with CCD camera (F-ViewII FireWire™ fluorescence
23 camera) and Five software (Olympus Schweiz AG, Volketswil, Switzerland) was used for
24 the images in Figure 1B.
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30 **Laser scanning microscopy (LSM)**

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32 For LSM analysis, insert membranes containing the cells were fixed with 3%
33 paraformaldehyde (PFA, Sigma-Aldrich, Switzerland) in PBS for 15 min at room
34 temperature. Then, cells were incubated in 0.1 M glycine in PBS for 40 min, washed with
35 PBS for 5 min and further permeabilised for 15 min with 0.2% Triton X-100 in PBS.
36 After a further washing step with PBS, the primary antibodies were applied overnight at 4
37 °C at a concentration of 1:100 in 0.1% Triton X-100 and 1% BSA in PBS: polyclonal
38 rabbit anti-human Von Willebrand factor (vWF, H-300, sc-14014, Santa Cruz
39 Biotechnology, Europe), monoclonal mouse anti-human platelet/endothelial cell adhesion
40 molecule-1 (PECAM-1, 10G9, sc-13537, Santa Cruz Biotechnology, Europe). Membranes
41 were rinsed three times with PBS before the secondary antibodies, cytoskeleton and DNA
42 staining were applied at room temperature in the dark for 3 h at the following
43 concentrations in 0.1% Triton X-100 and 1% BSA in PBS: polyclonal goat anti-rabbit
44 cyanine-5 1:50 (Chemicon, VWR International AG, Life Sciences), polyclonal goat anti-
45 rabbit DyLight649 1:50 (Merck Millipore), polyclonal goat anti-mouse cyanine-2 1:50
46 (Chemicon, VWR International AG, Life Sciences, Switzerland), rhodamine-phalloidin
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3 1:100 (Molecular Probes, Invitrogen, Switzerland), DAPI at 1 $\mu\text{g}/\text{mL}$ (Molecular Probes,
4 Switzerland). Afterwards, the cells were washed twice with PBS and once with Milli-Q
5 water and mounted on glass microscopy slides in Glycergel mounting medium
6 (DakoCytomation, Switzerland). Silicon nitride porous supports were mounted between
7 two cover slips. Analysis was performed with an inverted Zeiss LSM 510 Meta (Axiovert
8 200M, Zeiss, Switzerland) equipped with Argon/2 488 nm, HeNe 543 nm and HeNe 633
9 nm lasers.
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18 **Transmission electron microscopy (TEM)**

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20 The cells were fixed with 2.5% glutaraldehyde in 0.15 M HEPES buffer (pH = 7.4) for at
21 least 24 h, washed with HEPES buffer, post-fixed with 1% osmium tetroxide in
22 sodiumcacodylate buffer, washed with maleate buffer, and stained en bloc with 0.5%
23 uranyl acetate in maleate buffer. Afterwards, the cells were dehydrated in ascending
24 ethanol series, and embedded in Epon. From the embedded cells, ultrathin sections were
25 cut parallel to the vertical axis of the cells, mounted on copper grids and stained with lead
26 citrate and uranyl acetate. Imaging was done with a Morgani TEM (FEI Co Philips
27 Electron Optics, Zürich, Switzerland).
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37 **Synthesis and characterization of gold nanoparticles (AuNPs)**

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39 All glassware was cleaned with aqua regia and extensively rinsed with ultrapure water
40 prior to use. Gold nanoparticles (radius core: 7.8 nm, shell: 13.3 nm, number-weighted
41 polydispersity: 31.5%) were synthesized by a citrate reduction method.²⁶ In brief, a
42 solution of sodium citrate (50 mL, 38.8 mM) was added rapidly with magnetic agitation to
43 a boiling solution of $\text{HAuCl}_4 \cdot 3\text{H}_2\text{O}$ (500 mL, 1 mM). Heating was continued for 15 min to
44 ensure the complete reduction of all ionic gold. These citrate-coated nanoparticles were
45 then coated with terminal-thiol-functionalized PVA (M205, Kuraray Europe GmbH,
46 Germany) by mixing the suspension with an aqueous solution of PVA at a concentration
47 of 10 molecules. nm^{-2} of NP surface area. The functionalized nanoparticles were
48 suspended in 1 x PBS (GIBCO, Invitrogen, Switzerland), at a stock concentration of 20.2
49 nM. Prior to use, the dispersions were placed in an ultrasound bath for 5 min and filtered
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3 through a 0.2 μm PES filter (Acrodisc syringe filters with Supor membrane, 13 mm,
4 PALL).

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6 Particle core size distribution was obtained by image analysis of TEM images using Fiji
7 ImageJ. The hydrodynamic radius was assessed by depolarized dynamic light scattering
8 (DDLS) using a 3D LS Spectrometer equipped with a polarizer situated in front of the
9 detector (LS Instruments AG, Fribourg, Switzerland). Optical characterization was carried
10 out by UV-Vis spectroscopy on a Jasco V-670 spectrophotometer. The UV-Vis spectra
11 were acquired in water and PBS 1x to assess the colloidal stability. The surface charge of
12 citrate and polymer-coated AuNPs was measured in 10 mM PBS (pH 7) and water (pH 6)
13 at 25 °C using a phase amplitude light scattering (PALS) Zeta potential analyser
14 (Brookhaven ZetaPALS).
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25 **Cell exposure to AuNPs**

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27 The medium was removed from the quadruple cultures and a mixture of phenol-red-free
28 70% DMEM and 30% RPMI was prepared. 2 mL of this mixture was added to the bottom
29 of the SIMPLI-well and 0.9 mL to the bottom of the conventional twelve-well inserts. 1
30 mL of AuNP suspension in phenol-red-free medium mix at a concentration of 22.3 $\mu\text{g}/\text{mL}$
31 was added to the top of each insert and the cells were incubated with this suspension for 2
32 h at 37 °C and 5% CO_2 . Medium mixed with PBS was used for control experiments. After
33 incubation, the lower and upper chamber contents were harvested. In the upper chamber,
34 the cells were washed three times with 500 μl of PBS. The washing solution was kept for
35 further analysis.
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46 **Particle translocation**

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48 AuNP translocation was assessed by tracing the metal nanoparticle core using inductively-
49 coupled plasma optical emission spectroscopy (ICP-OES) by the means of an Optima
50 7000 DV system from Perkin Elmer. Optical emission from the plasma was viewed
51 axially at a wavelength of 243 nm. Samples were diluted 1:20 in Milli-Q water and
52 assessed in triplicate. Gold concentrations were calculated from a standard curve (2 $\mu\text{g}/\text{L}$
53 to 2000 $\mu\text{g}/\text{L}$), which was established using a gold standard for ICP (38168, Fluka,
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3 Switzerland). To counter matrix effects, matching PBS cell culture controls were
4 subtracted from each sample.
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9 **Statistics**

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11 To investigate the significance ($p < 0.05$) of the LSM and TEM results, the Sigma Stat
12 program for Windows (Version 3.10, Systat Software, Inc., Richmond, California, USA)
13 was used. With one-way analysis of variance (ANOVA), pairwise multiple comparison
14 procedure (Student-Newman-Keuls) was tested. Results are presented as mean ($n = 3$) \pm
15 standard error of the mean (SEM). GraphPad Prism was used to investigate the
16 significance of AuNP translocation data (GraphPad Software, Inc., La Jolla, California,
17 USA). Data are represented as mean \pm standard deviation (SD).
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Results and discussion

Design of the Silicon nitride Microporous Permeable Inserts – SIMPLI-well.

SIMPLIs were conceived with the aim of making the use of ceramic membrane array chips, intended for cell culture of epithelial tissue barrier models, simple and reproducible. This resulted in an insert that fits a 6 multi-well plate (Figure 1A) and is compatible with routine laboratory handling. The system is based on the use of a clamping mechanism, consisting of two cylinders, micromachined from a polycarbonate (PC) tube, which slide into each other via a bayonet turn-lock movement²⁰ (see expanded schematic view of the system in Figure 1). To lessen the wear generated by the bayonet movement, a thin Teflon O-ring is placed between the chip and the outer cylinder. A silicon O-ring is placed in a groove inside the inner cylinder. This O-ring ensures that any transport between the apical and basolateral compartment is confined exclusively to the microporous membrane array. The novel insert concept is described in more detail elsewhere²⁰, it is, however, the first time that the system was assembling the membrane in a plastic holder fitting a standard well plate which makes it more interesting for many applications. The two cylinders were produced in PC and found to be compatible with multiple autoclave cycles for sterilization purposes and could be reused several times after the cleaning procedure. Upon hanging the system on the well wall, there is a distance of 1.5 mm between the permeable ceramic membranes and the bottom of the well. In this configuration, the tight clamping provides a two compartment cell growth system while also suspending the ceramic support at the correct distance for standard inverted microscopic observation during culture. The ceramic windows are transparent with no autofluorescence. The square ceramic chips ($14 \times 14 \text{ mm}^2$) hold an array of 23 pyramidal microwells with square openings of $1.5 \times 1.5 \text{ mm}^2$, a depth of $380.5 \mu\text{m}$ and, at the bottom, a porous surface area of 1.0 mm^2 as freestanding ceramic membrane. Consequently, each chip presents 23 mm^2 of porous surface for cell growth, with periodically (hexagonal grid) distributed $1.0 \mu\text{m}$ holes and 500 nm high cylindrical walls. Upon system assembling, the overall surface available for the cell growth is roughly 0.8 cm^2 . This makes the size of the support comparable to a commercial 12-well plate insert.

Epithelial cells (A549) were seeded on the SIMPLI-well and grown for 5-7 days. Conventional fluorescence images, after fixing and staining the F-Actin cytoskeleton,

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3 show homogenous growth of the epithelial cells in monolayers on the silicon nitride
4 membrane, as well as along the silicon slope defined by the pyramidal well area (Figure
5 1B). Phase contrast images of epithelial, as well as endothelial, cells grown on either the
6 SIMPLI support or the PET membranes (3 μm pores) showed that both cell types were
7 able to grow to confluence on either membrane (Figure 1C).
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11 A number of manufacturers produce porous microwell inserts for cell cultures, including
12 Merck Millipore (Millicell®), Thermo Scientific (Nunc™), Corning Inc. (Transwell™),
13 GreinerBioOne GmbH (ThinCert™) and BD Bioscience (BD Falcon™). All of these are
14 also disposable. The membranes used in these inserts can be divided into two types:
15 polymer membranes and Anapore™ (aluminum oxide) membranes.^{27,28} Polymer
16 membranes made from polyethylene terephthalate (PET), hydrophilic
17 polytetrafluoroethylene (PTFE), polycarbonate (PC) and mixed cellulose esters are
18 available. Pores are introduced by ion-track etching, resulting in a random spatial
19 distribution of well-defined pores, described by an average pore density. Typical pore
20 sizes are 0.4, 1, and 3 μm , with pore surface fractions (filling factor) of 0.2-15% and a
21 membrane thickness of 10 μm . Similarly, the Anapore™ membranes can provide
22 uniformly distributed pores and finely tuned pore diameters in the submicron range –
23 however, their thickness/pore diameter ratio is higher and thus disadvantageous with
24 respect to passive particulate diffusion. The need for robust, thin, biocompatible, and
25 permeable supports, like silicon and silicon nitride, has attracted research efforts from a
26 number of experts in the microfabrication of hard materials. SiMPore Inc. recently
27 introduced the NanoBarrier™ technology giving excellent results in cell imaging and
28 other applications.^{29,30} Researchers have provided a number of laboratory-scale methods
29 for the preparation of ceramic supports compatible with cell cultures, mostly *via* their
30 embedding in microfluidic devices.³¹ Additionally, these solutions are compatible with
31 scanning and transmission electron microscopy (SEM and TEM) techniques. Given the
32 physicochemical features of an ultrathin ceramic membrane array chip, the innovative
33 SIMPLI-well system offers all these advantages on a “macroscopic area”, equal to
34 23 mm^2 of permeable surface over 0.8 cm^2 of surface available for cell growth, where
35 handling procedures are identical to those required for standard commercially-available
36 inserts. In addition, the combination of silicon’s excellent robustness with the elastic
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3 properties of a non-crystalline structure, silicon nitride, as well as the potential to reuse it
4 after cleaning, *i.e.* by wet cleaning using highly oxidizing etchant or autoclaving, are two
5 substantial improvements.
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8 ~~In future studies, we also aim to adapt the fabrication of the ceramic inserts for~~
9 ~~microfluidic devices since organ-on-a-chip technologies offer systems that mimick an~~
10 ~~optimal physiological environment for both healthy and diseased tissues through the~~
11 ~~inclusion of flow.~~
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18 **Characterization of epithelial-endothelial co-cultures**

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20 Co-cultures of epithelial and endothelial cells grown on the new silicon nitride permeable
21 supports were optimized and compared to cultures grown on conventional PET
22 membranes with pore sizes of 1 μm and 3 μm .
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26 The dextran blue assay was used to assess the cell layer integrity, *i.e.* the less translocation
27 the tighter the cell layer. Figure 2 shows that the EA.hy926 endothelial cell monocultures
28 were not as tight when grown on the SIMPLI-well compared to those grown on
29 conventional membranes, whereas for the A549 monocultures grown on the three
30 supports, no differences were found (Figure 2A). Interestingly, the passage of dextran blue
31 through the endothelial-epithelial co-cultures was higher for all supports than for the
32 monolayers, but was still significantly lower than the positive controls, *i.e.* cultures treated
33 with EDTA or the inserts only. The EDTA control for the SIMPLI-well was less effective
34 in comparison to the two commercial PET membranes indicating a much stronger cell-cell
35 interaction. We have, however, tested a longer EDTA incubation time (several hours)
36 which also resulted in 100% dextran blue translocation (data not shown).
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40 Regardless of the *in vitro* model utilized in transport or translocation studies, the first
41 priority is always to ascertain the integrity of the model.^{5,32} The optical density of dextran
42 blue in the lower chamber in all co-cultures on the various supports was more than an
43 order of magnitude lower than values measured beneath a membrane without cells, similar
44 to other studies³³, indicating a functional epithelial-endothelial barrier. It is important to
45 mention that the co-cultures show a higher permeability of the tracer dye compared to the
46 epithelial monocultures, which is in line with observations made by us among others^{13,34},
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3 and indicates that the cells interact with each other either directly or by secretion of
4 soluble factors. Tight epithelial-endothelial bilayers, observed by laser scanning
5 microscopy (LSM), support the functional barrier integrity.
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9 The cell morphology and expression of specific endothelial markers were investigated by
10 LSM (Figure 2B). The A549 epithelial cells and the EA-hy926 endothelial cells grown on
11 the upper and lower side respectively of all different supports showed a confluent growth
12 with a monolayer appearance. The epithelial cells, shown on the upper side, appear blurry
13 since the endothelial cells were closer to the objective, with a membrane between. The xz
14 sections (middle images) show close cell-cell interactions for the co-cultures grown on the
15 SIMPLI wells, in contrast to the black gap found between cells cultured on PET
16 membranes. Endothelial cells were identified by the expression of a platelet endothelial
17 cell adhesion molecule (PECAM) marker (Figure 2B) and the von Willebrand (vWF)
18 factor (Fig. S2), neither of which was detected in epithelial cells. In addition, expression of
19 E-Cadherin was shown in epithelial cells (Fig. S2), however, since also a weak staining was
20 seen in endothelial cells, this marker was not used for further experiments.
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30 ~~In future studies it might also be interesting to include primary alveolar type I and~~
31 ~~endothelial cells from human lung biopsies in order to compare the morphology of the~~
32 ~~barrier with more relevant cells.~~
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37 **Quadruple co-cultures**

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39 The quadruple co-cultures, composed of epithelial-endothelial bilayers supplemented with
40 monocyte-derived dendritic cells (MDDC) on the endothelial side and monocyte-derived
41 macrophages (MDM) on the epithelial side, were prepared. Epithelial-endothelial integrity
42 persists after the addition of immune cells to the co-culture (Figure 3A). TEM shows a
43 confluent epithelial and endothelial layer on each side of the support, in addition to the
44 respective immune cells on both sides (Figure 3B). The quadruple co-cultures were also
45 grown on the different supports for comparison. The cell morphology is similar for all
46 three conditions, however, the contrasting thickness of both PET membranes (ca. 10 μm)
47 in comparison to the thin silicon nitride porous support (Figure 3C) is obvious.
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50 Regarding surface expression, A549 cells express the epithelial specific protein E-
51 cadherin, and the two immune cells express their specific surface receptors, such as CD14
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3 (MDM) and CD86 or CD83 (MDDC)¹¹ (data not shown). The EA-hy926 cells, used for
4 the first time in these co- and quadruple cultures, were investigated with respect to
5 specific endothelial characteristics, such as the expression of vWF³⁵ and PECAM-1³⁶, and
6 both endothelial-specific proteins were detected in the endothelial cells (data not shown).
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10 11 12 13 **Translocation of gold nanoparticles (AuNPs) across the quadruple cultures grown on** 14 **different supports**

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16 One family of nanomaterials that has attracted a lot of interest concerning biological
17 applications is that of gold.³⁷ AuNPs are readily incorporated by many different types of
18 cells and have been found to be suitable for use in nanomedicine since they show low
19 toxicity.^{38,39} We have used PVA-coated AuNPs with a hydrodynamic diameter of 42.2 nm
20 (Fig. 4A, Fig. S1) and a zeta-potential of -13 mV (in PBS) to compare their translocation
21 behavior in the quadruple co-cultures grown on the different supports. The premixed
22 AuNP suspension (22.3 µg/mL, 1 mL in total) was added to the top of each insert and the
23 Au content in the medium of the upper and lower chambers was determined by ICP-OES
24 after 2 h suspension exposure. This exposure did not impair the membrane integrity as
25 determined via the dextran blue assay (data not shown). In addition, no cytotoxicity
26 (Figure 4B) was observed in the presence of AuNPs relative to untreated controls. The Au
27 content in the lower chamber after 2 h in quadruple co-cultures grown on SIMPLI-wells
28 bearing 1 µm pores was slightly higher than in the case of cultures grown on PET
29 membranes bearing 3 µm pores, whereas significantly less Au content was detected for
30 cells grown on the PET membranes with a 1 µm pore size in comparison to the SPIMLI-
31 wells (Figure 4C). The efficient translocation of Au across the cultures on the silicon
32 nitride porous supports was also reflected by the fact that the lowest Au content was found
33 in the upper chambers (Figure 4C).
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48 The majority of the Au was detected in the upper chamber after 2 h. While about 1% was
49 translocated in the quadruple cell model grown on PET membranes with 1 µm pores,
50 about 4.5% was translocated using the conventional membranes with 3 µm pores, and 7%
51 for the silicon nitride porous supports with 1 µm pores. A comparison of these
52 translocation rates with any human data is currently not possible, while only rates for mice
53 or rats could be found for different Au nanoparticle sizes, concentrations and time points.
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3 These translocation fraction values range from 0.2 to 8%⁴⁰⁻⁴² and are in line with our
4 observations, although different particles in terms of size and polymer coatings have been
5 used and further experiments will be needed in a more coordinated approach. In addition,
6 a comparison and / or correlation between different species is still lacking.
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Conclusions

A host of sophisticated 3D models of the air-blood tissue barrier have been recently developed, including complex co-cultures¹¹⁻¹³ and microfluidic systems mimicking the breathing and diseased lung.^{9,10} However, all of these models fail to mimic one important anatomical feature of the air-blood tissue barrier in humans: its sub-micron thinness.^{15,16}

This parameter is essential for accurately modeling the interactions between different cells in the barrier, as well as for the translocation behavior of any material which is deposited on the apical lung cell surface.

All epithelial co-culture systems neglect the fact that the cells have to be grown on thick, polymer-based cell culture inserts which do not mimic the structure and function of the basement membrane. A new solution is provided here to overcome this issue by the design of a new ultrathin ceramic membrane and thereby improving a co-culture model of the air-blood tissue barrier. **The new quadruple system has been fully characterized revealing the presence of cell type specific differentiation markers as well as the optimal spatial arrangement of the cells. In future studies it might also be interesting to include primary (lung) cells or to adapt the fabrication of the ceramic inserts for microfluidic devices mimicking an optimal physiological environment through the inclusion of flow.**

We are currently, to the best of our knowledge, the first team worldwide that provides an innovative new support for any biomimetic epithelial tissue model with the proof-of-concept for an optimized lung tissue. This approach offers a unique opportunity to obtain a fundamental understanding of the complex processes, *i.e.* the kinetics of drugs or NPs, occurring at any biological barrier in humans.

Acknowledgements

The authors would like to thank Nadège Matthey-de-l'Endroit for excellent technical assistance, the Microscopy Imaging Center (Institute of Anatomy, University of Bern) providing access to the TEM, Dr. Kleanthis Fytianos for the isolation and differentiation of immune cells, Dr. Benjamin Michen for DLS measurements and Dr. Laura Rodriguez-Lorenzo for the UV-Vis and zeta potential determinations. Support from Philippe Niedermann and the MEMS cleanroom at CSEM is gratefully acknowledged. This study was supported by Lunge Zürich, the Adolphe Merkle Foundation and the Swiss National Science Foundation.

Notes and references

Conflict of interest

CSEM SA (Neuchâtel, Switzerland) is the owner of the Patent EP 2548943 A1, US 20130022500 A1 “Clamping insert for cell culture” (Reference [20]). We declare, however, to have no conflicts of interest.

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Figure legends

Fig. 1: Characterization of the silicon nitride porous supports and cell growth A) From left to right: PET well; SIMPLI-well; schematic view of a SIMPLI-well composed of upper PC cylinder (i), silicon O-ring (ii), ceramic chip (iii), teflon anti-wear joint (iv), lower cylindrical gasket (v) - the two cylindrical moieties slide one into the other and tightly clamp the ceramic chip through a bayonet locking system; ceramic chip of dimensions $14\text{mm} \times 14\text{mm}^2$ displaying an array of 23 permeable wells; $1\text{mm} \times 1\text{mm}^2$ permeable well; Scanning electron microscopy (SEM) image of adjacent pores with a diameter of $1\text{ }\mu\text{m}$ in hexagonal pattern, yielding a 15 % filling factor. B) Fluorescence pictures of A549 epithelial cells grown for 7 days on the silicon nitride porous support showing the growth of cells on different areas such as the silicon (Si) well slope and the silicon nitride flat membrane in the permeable well bottom ($1 \times 1\text{mm}^2$). The F-actin cytoskeleton has been stained with rhodamine-phalloidin (shown in white). C) Phase contrast images of A549 epithelial and EA.hy926 endothelial cells grown on the silicon nitride porous supports and conventional PET membranes with $3\text{ }\mu\text{m}$ pores.

Fig. 2: Integrity assessment, cell characterization and growth of the epithelial and endothelial bilayer. A) As shown by the relative absorbance (Rel. Abs.) at 600 nm, the passage of dextran blue in the endothelial (Eahy) - epithelial (A549) co-cultures (cocu) was higher for all supports than for the monolayers but still significantly lower than the positive controls, *i.e.* cultures treated with EDTA or the inserts only. Data are expressed as mean \pm SD, $n=3$ (except for inserts only and EDTA controls which were only performed once). B) Laser scanning micrographs of bilayers stained for F-Actin (green), cell nuclei (blue) and PECAM (pink). For each membrane type, a complete z-stack from both sides of the membrane is presented, therefore the upper images are more blurred since the imaging started at the endothelial cell level. The xz projection (middle image) show the close cell-cell interactions for the co-cultures grown on the SIMPLI wells compared to both PET membrane inserts, where a black gap between the two cell layers can be seen (white arrows). The xy projections revealed a dense and confluent mono-layer of both cell

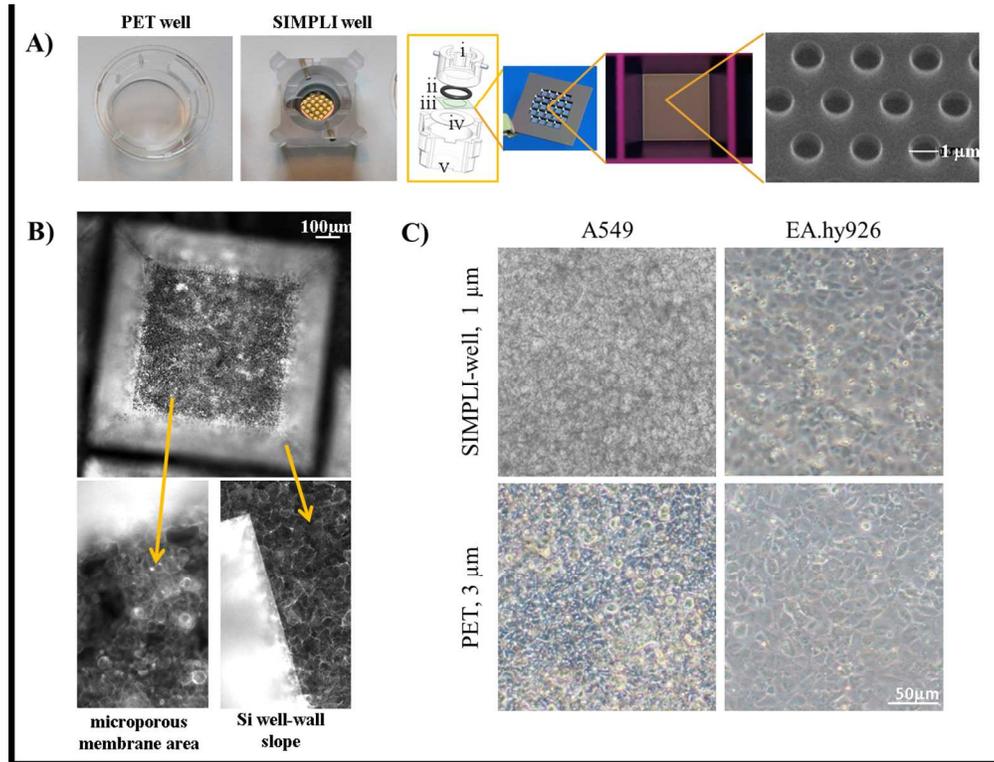
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3 types on the upper and lower sides of the membranes. The endothelial cells expressed the specific
4 endothelial marker PECAM (Figure 2B, pink).
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8 Fig. 3: Characterization of the quadruple co-cultures. Quadruple cultures composed of epithelial-
9 endothelial bilayers supplemented with monocyte-derived dendritic cells on the endothelial side and
10 monocyte-derived macrophages on the epithelial side. A) As shown by the dextran blue assay, epithelial-
11 endothelial integrity remains intact after addition of immune cells. Compared to the inserts only (white
12 bars), quadruple cultures allow only little dextran blue to pass through (black bars). Data are expressed as
13 mean \pm SD, n= 3. B) The quadruple co-cultures grown on the SPIMLI-well were fixed and prepared for
14 TEM, showing a confluent epithelial and endothelial layer on each side of the supports, in addition to the
15 respective immune cells on both sides. C) Comparison of the quadruple co-cultures grown on the different
16 supports. The upper images represent laser scanning micrographs of bilayers stained for F-Actin (green),
17 and the cell nuclei (blue). For each membrane type an xz projection from a complete z-stack from both
18 sides of the membrane is presented, therefore the upper images are more blurred since the imaging started
19 at the endothelial cell level. The white arrows point to the black gap between the two cell layers for the
20 two PET membranes. The lower images show TEM micrographs. Note the thickness of ca. 10 μ m of both
21 PET membranes in comparison to the 0.5 μ m-thin porous silicon nitride support.
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39 Fig. 4: Translocation of AuNPs across the quadruple co-cultures grown on different supports. A) TEM
40 image of PVA-functionalized AuNPs. Note, the PVA coating is not visible by TEM. B) Exposure of the
41 quadruple cultures to AuNPs did not induce cytotoxicity as measured by LDH release. Cells exposed to
42 the buffer only were used as negative controls, Triton X-100 was used as the positive control for the
43 cytotoxicity assay. C) The Au content in the lower chamber, measured by ICP-OES after 2 h in quadruple
44 cultures grown on the SIMPLI-wells, was slightly higher than in the case of cultures grown on
45 conventional PET membranes bearing 3 μ m pores, whereas significantly less Au was detected for cells
46 grown on the conventional PET membranes with 1 μ m pore size. Data are expressed as mean \pm SD, n= 3
47 (except for the stock solution, which was only performed once).
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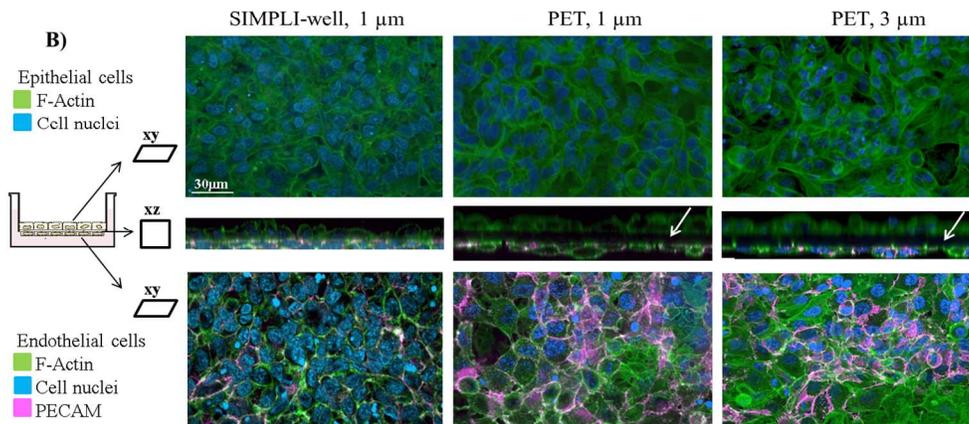
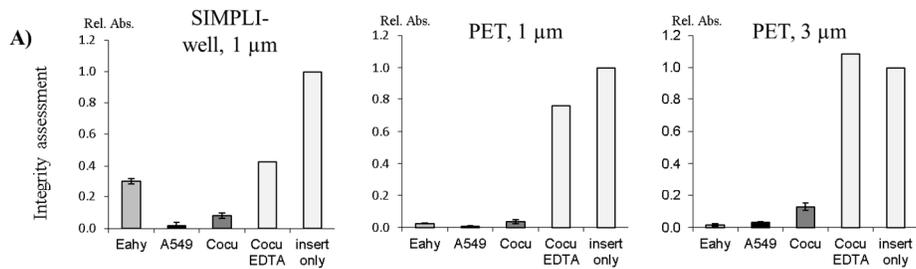
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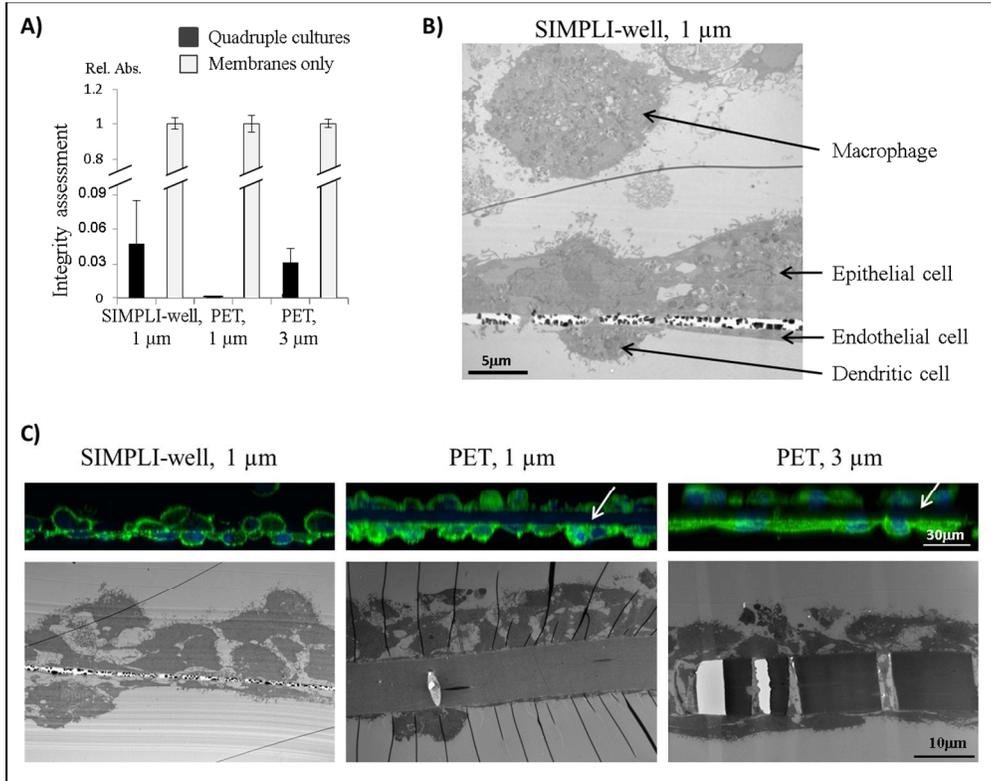
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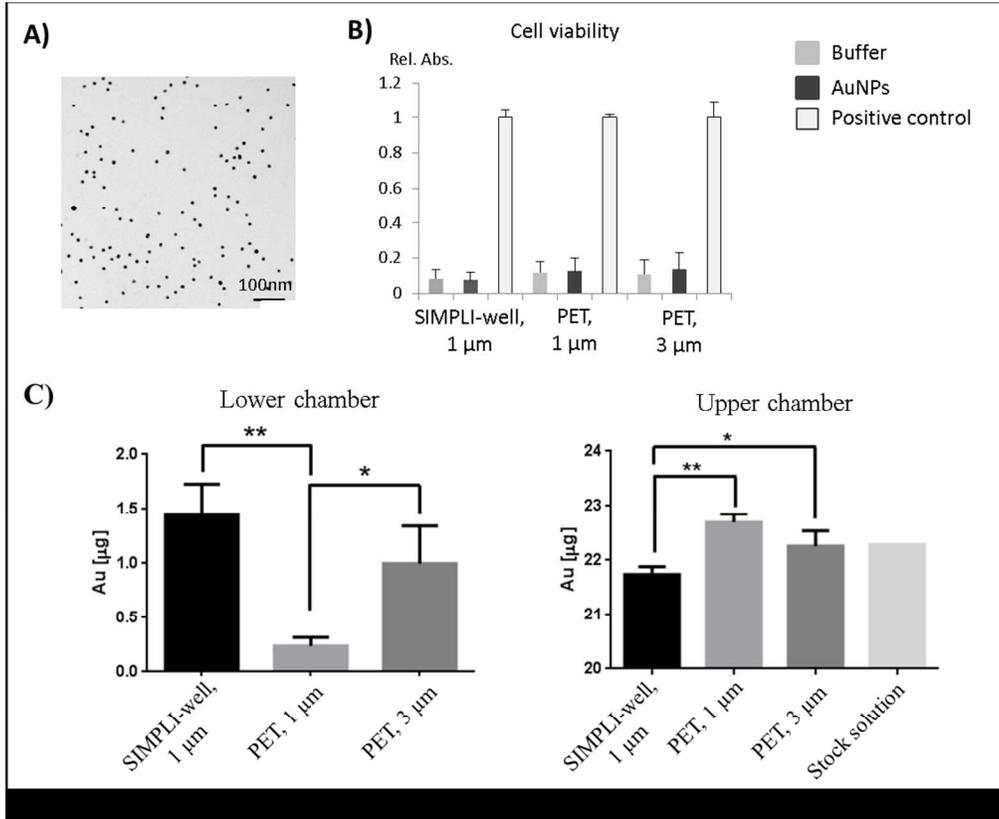
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Supplementary Informations (SI):

Ultrathin ceramic membranes as scaffolds for functional cell co-culture models on a biomimetic scale

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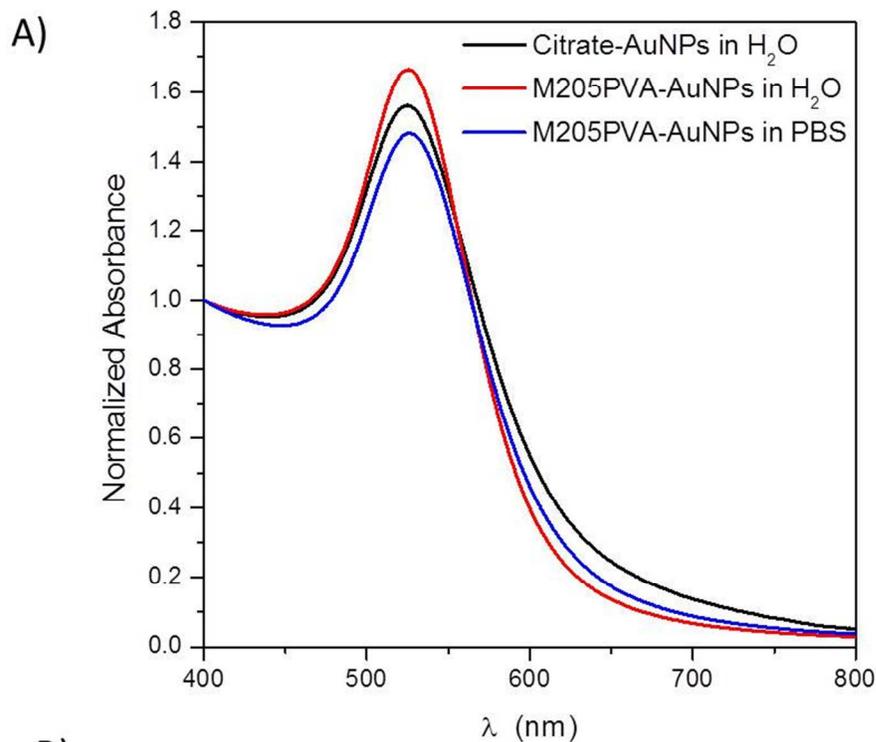
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B)

Hetero-functionalized Au NPs	Hydrodynamic diameter [nm] (Polydispersity)*+	Zeta Potential [mV] (SD) H ₂ O	Zeta Potential [mV] (SD) PBS Ph7.4
Citrate	20.2(30%)	-32(2)	aggregated
Thiolated PVA (M205)	42.2(31.5%)	-5(3)	-13(5)

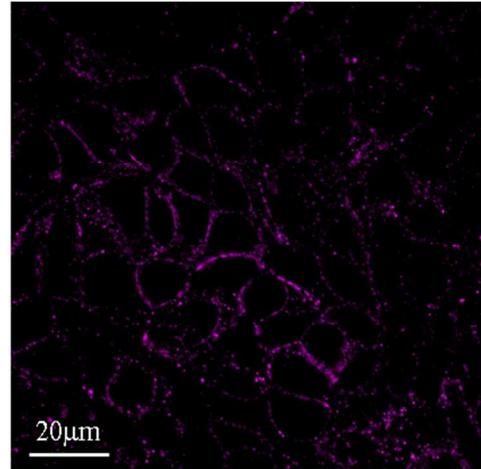
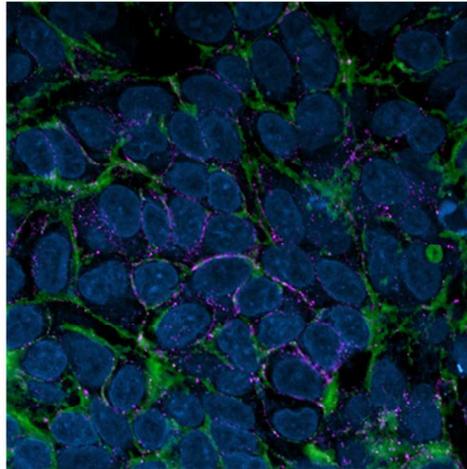
Figure S1: A) UV-Vis spectra of citrate AuNPs, PVA-AuNPs in H₂O and PBS. B) Hydrodynamic diameter obtained by DLS and zeta potential of citrate and polymer coated AuNPs.

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8 Epithelial cells

9  F-Actin

10  Cell nuclei

11  E-Cadherin



25 Endothelial cells

26  F-Actin

27  Cell nuclei

28  Von Willebrand
29 factor

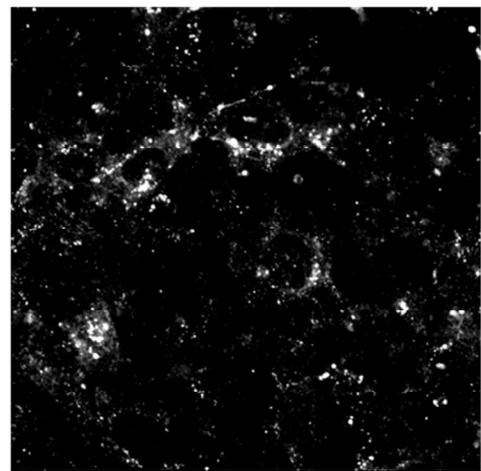
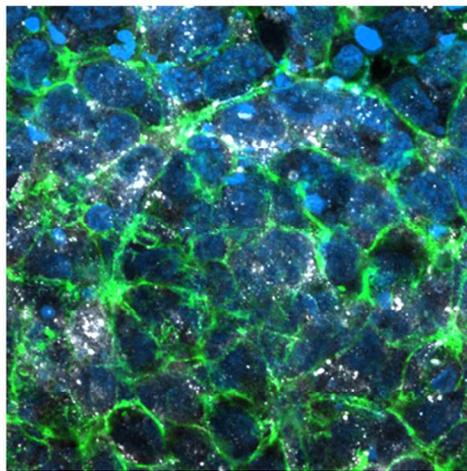


Figure S2: Laser scanning micrographs of epithelial cells (A549) stained for F-Actin (green), cell nuclei (blue) and E-cadherin (pink) and endothelial cells (Eahy) stained for F-Actin (green), cell nuclei (blue) and von Willebrand factor (white). The images represent single xy layers.

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3 **Response to the reviewer comments (submission to Tissue engineering Part C) which are indicated in**
4 **red.**
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7 Reviewer(s)' Comments to Author and Score Sheet:
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9 Reviewer: 1
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11 Comments:

12 In an effort to reduce the membrane thickness of commercial
13 polymer-based cell culture inserts, the authors developed ultrathin
14 ceramic membranes and demonstrated the utility in
15 epithelial/endothelial cell culture and in analyzing the translocation
16 of AuNP across a monolayer of endothelial cells.
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19 The design of the ceramic membrane has been described in a patent (ref
20 20). This manuscript summarizes preliminary cell culture studies using
21 the ceramic insert. The authors reasoned that thinner membrane will
22 mimic the natural basement membrane more closely and particle
23 translocation will be faster. Cell culture inserts are used in in vitro
24 studies. If particle transport across the membrane is slow, one can
25 simply carry out the studies for a longer time. The advantages of the
26 ceramic membrane do not seem obvious.
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30 **Response to the comment:**
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32 **There is a huge need and effort to develop more reliable cell models which also includes that the**
33 **morphological-structural function is closely mimicking the *in vivo* situation. We therefore strongly**
34 **emphasize again the point that such membranes should be as thin as possible and biocompatible. The**
35 **experimental time should not be prolonged, also because the cells might react upon addition of an agent**
36 **which can falsify the translocation rate in comparison to *in vivo* data. In addition, the thickness of the**
37 **extracellular matrix should be mimicked with hydrogels where the cells also can grow inside the**
38 **structures, but not with the membrane itself.**
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42 Current polymer-based membranes are cheap to produce and are disposable.
43 The membrane described in the current study is meant to be re-used. A
44 complete removal of surface-anchored cell debris and proteins is almost
45 impossible. Moreover, it is not clear how many times the device can be
46 cleaned and reused.
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49 **Response to the comment:**
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52 **The removal of the cell debris has been described in the material and method part, first paragraph:**
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54 **“To remove microfabrication process residues, the chips were cleaned in a hot**
55 **Piranha solution (98% H₂SO₄ and 30% H₂O₂ in a ratio of 4:1) at 110 °C, followed by**
56 **extensive rinsing with deionized water and drying under laminar flow.”**
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3 We have done this treatment regularly and could completely remove all debris / proteins, but
4 have not yet determined a finite number. The Piranha treatment is very effective; also
5 because it is a very strong oxidizing agent. We have added the following sentence since the
6 work with this solution has to be done with great care:
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10 (Please note that the Piranha solution is a strong oxidizing substance and must be
11 prepared by care. Consult the Laboratory Safety Coordinator before the solution is
12 prepared).
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17 The study is obviously very preliminary. The authors frequently project
18 future studies. For example:
19

20 In future studies, we also aim to adapt the fabrication of the ceramic
21 inserts for microfluidic devices since organ-on-a-chip technologies
22 offer systems that mimick an optimal physiological environment for both
23 healthy and diseased tissues through the inclusion of flow.
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26 In future studies it might also be interesting to include primary
27 alveolar type I and endothelial cells from human lung biopsies in order
28 to compare the morphology of the barrier with more relevant cells.
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32 Response to the comment:
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34 We do not fully agree with this comment, since many of the studies representing a new tissue
35 engineering approach miss an adequate characterization of the cell growth and differentiation. The
36 work presented here is summarizing a two year postdoc work with a lot of characterization data, which,
37 in our opinion, is mandatory to show the cell growth / interplay in comparison to other systems and to in
38 vivo structures.
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41 We have deleted the two parts which are mentioned above ("in Future studies..."), and made the point
42 more clear by adding a new sentence in the conclusion paragraph:
43

44 "The new quadruple system has been fully characterized revealing the presence of cell type
45 specific differentiation markers as well as the spatial arrangement of the cells. In future studies it
46 might also be interesting to include primary (lung) cells or to adapt the fabrication of the ceramic
47 inserts for microfluidic devices mimicking an optimal physiological environment through the
48 inclusion of flow."
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55 Figure 1B: Fluorescent images of F-actin staining (by
56 rhodamine-phalloidin): no red staining can be found.
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58 Response to the comment:
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3 Image 1B is a black-and white image (since red is difficult to see), we have added this information in the
4 Figure legend:
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7 "The F-actin cytoskeleton has been stained with rhodamine-phalloidin (shown in white)."
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10 Figure 2: Membrane integrity was analyzed using blue dextran, but was
11 the measured optical density normalized to the cell number?
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13 Response to the comment:
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16 The dextran blue assay has been done according to the provider's manual. Since the assay is a method to
17 detect the epithelial-endothelial barrier integrity the values do not have to be normalized to the cell
18 numbers. The permeability factors are given in relation to the surface which is, in our case, identical for
19 all conditions tested. It is, however, important to compare it to control values such as no cells or cells
20 treated with EDTA which we have included.
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25 The authors should conduct more in-depth studies to confirm the
26 advantages of the ceramic membrane.
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29 Response to the comment:
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32 As already stated above, most of the studies representing a new tissue engineering approach are missing
33 an adequate characterization of the cell growth and differentiation. The work presented here is
34 summarizing a two year postdoc work with a lot of characterization data, which, in our opinion, is
35 mandatory to show the cell growth / interplay in comparison to commercial available systems.
36 The system is now ready to be distributed to other research groups and more in-depth studies can be
37 performed also including other epithelial tissue barrier types and / or substances.
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