



Interaction between propionibacteria and starter / non-starter lactic acid bacteria in Swiss-type cheeses

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Interaction between propionibacteria and starter / non-starter lactic acid bacteria in Swiss-type cheeses

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Abstract

Thermophilic lactic acid bacteria, propionibacteria (PAB) and facultatively heterofermentative lactobacilli (FHL) form the main flora of Swiss-type cheeses. The aim of this work was to investigate their interactions and impact on product quality, and in particular on the defect of late fermentation. For this purpose Emmental model cheeses were produced according to a two-times replicated 2⁴ full factorial experimental design. The four factors were: 1) The type of cultures of PAB, one with a weak (Prop 96) and the other one with a strong aspartase activity (Prop 90). 2) The addition or not of a culture of FHL composed of 3 Lactobacillus casei strains. 3) The addition or not of a culture of 4 Lactobacillus helveticus strains. 4) The season: winter (hay feeding) or summer (grass feeding). FHL and PAB counts, organic acids, proteolysis, eye formation were followed during ripening. Prop 90 showed a higher growth and fermentation rate resulting in a higher number of eyes and an increased risk of late fermentation compared to Prop 96. PAB growth was also favoured in cheeses manufactured with winter milk which had a slightly higher water content. The addition of L. helveticus tended to increase the risk of late fermentation. On the other hand the addition of FHL inhibited lactate fermentation, with a more marked effect on Prop 96 culture. In conclusion the defect of late fermentation can be prevented by using PAB with weak aspartase activity, by adding FHL and by omitting L. helveticus.

Emmental cheese / propionibacteria / aspartase activity / Lactobacillus casei / Lactobacillus helveticus

Résumé

Les bactéries lactiques thermophiles, les bactéries propioniques (PAB) et les lactobacilles hétérofermentaires facultatifs (FHL) constituent les principales flores de l'écosystème des fromages de type emmental. L'objectif de ce travail était de déterminer les interactions entre ces flores et leurs conséquences sur la qualité du fromage, en particulier sur le défaut de fermentation tardive. Dans ce but, des fromages emmental modèles étaient produits selon un plan factoriel experimental complet répété 2 fois, avec les 4 facteurs suivants: 1) le type de levain propionique, l'un avec une faible (Prop 96), l'autre avec une forte activité aspartase (Prop 90). 2) L'addition ou non d'une culture FHL composée de 3 souches de Lactobacillus casei. 3) L'addition ou non d'une culture de 4 souches de Lactobacillus helveticus. 4) La saison : hiver (alimentation en foin), ou été (alimentation en herbe). La croissance des FHL et des PAB, ainsi que les teneurs en acides organiques, la protéolyse et la formation de l'ouverture étaient suivis au cours de l'affinage. La culture Prop 90 montrait un taux de croissance et une vitesse de fermentation plus élevés que Prop 96, ce qui conduisait à un nombre supérieur d'ouvertures et un risque accru de fermentation tardive. La croissance des PAB était également favorisée dans les fromages d'hiver, légèrement plus humides. En

revanche, l'addition de FHL inhibaient la fermentation propionique, avec un effet plus marqué sur la culture Prop 96. De même la présence de *L. helveticus* augmentait le risque de fermentation tardive. En conclusion, le défaut de fermentation tardive peut être évité en utilisant un levain propionique à faible activité aspartase, en ajoutant des FHL et en omettant de *L. helveticus*.

1. Introduction

Propionibacteria (PAB) are used in the Swiss cheese industry for the manufacture of Emmental to achieve the characteristic eyes and nutty flavour. Strain diversity of the natural propionibacterial flora is great which, fortunately, has not been influenced by the wide use of commercially available cultures [15]. Three different metabolic pathways (Figure 1) have been described for the utilisation of lactate as energy source and aspartate as electron acceptor both of which are available in cheese [11, 12, 13]. In the presence of aspartate, the fermentation of lactate is coupled with the fermentation of aspartate to succinate and no propionate is produced (C). During the ripening of Swiss-type cheese, aspartate is rapidly metabolised and L(+)lactate is preferably used [10, 23]. The role of pathway B (formation of succinate by fixation of CO₂) is certainly of minor importance, but it has not yet been clarified [26].

Facultatively heterofermentative nonstarter lactic acid bacteria (FHL) are used in the Swiss artisanal cheese industry to slow down propionic acid fermentation [27]. Jimeno et al. [19] found growth inhibition of PAB in cheese of up to 80% compared to the control growth without FHL (Lactobacillus casei and Lb. rhamnosus). As a consequence, less propionic acid is produced. The observed inhibition could not be reproduced in co-cultures, suggesting that bacteriocin production is not responsible for this effect. Citrate metabolism most probably plays the key role, since citrate (-) mutants were shown to inhibit PAB much less than the corresponding citrate (+) strains [20]. FHL metabolise all the citrate initially present in cheese to acetate, formate and CO₂. Lb. rhamnosus also produces small but appreciable amounts of diacetyl which has a lethal effect on PAB. Acetate and formate seem to have an inhibitory effect on PAB growth. In addition, the metab-

ligure i.
Metabolic pathways
for the utilisation of
lactate by propionic
acid bacteria
according to Crow
and Turner [12] and
Sebastiani und
Tschager [26]

figuro 1

Treatment	Propionibacteria	Lb. helveticus (XMK1168)	<i>Lb. casei</i> (MK3008)	Season	Day
1, 12	Prop90	+	+	grass	1+2
2, 15	Prop90	_	+	grass	1+2
3, 10	Prop90	_	_	grass	1+2
4, 14	Prop90	+	_	grass	1+2
5, 9	Prop96	+	+	grass	1+2
6, 11	Prop96	_	+	grass	1+2
7, 16	Prop96	+	_	grass	1+2
8, 13	Prop96	_	_	grass	1+2
25, 21	Prop96	+	+	hay	3+4
26, 23	Prop96	_	+	hay	3+4
27, 20	Prop96	+	_	hay	3+4
28, 17	Prop96	_	_	hay	3+4
29, 24	Prop90	+	+	hay	3+4
30, 19	Prop90	_	+	hay	3+4
31, 22	Prop90	_	_	hay	3+4
32, 18	Prop90	+	_	hay	3+4

olism of citrate leads to a release of the complexed copper. The relative concentration of citrate and copper play an important role in the observed inhibition [22].

During cheese ripening, proteolysis is very important for the development of the texture and flavour characteristics. Intensified proteolysis generally leads to accelerated ripening of the product which is desired as long as no effect on the storage quality is encountered. In Emmental production, strong proteolysis together with intense propionic acid fermentation may, however, be the primary cause of late fermentation [1, 5]. Several investigations have shown that thermophilic lactic acid bacteria (LAB), especially Lb. delbrückii and Lb. helveticus, were able to stimulate PAB growth [9, 21, 22, 23]. Baer [4] found poor growth of PAB on milk alone or with added rennet, but good growth in the presence of LAB alone or with added rennet. It was concluded, that propionibacterial growth depends on the presence of free amino acids or small peptides. In a later work, Baer and Ryba [5] found that PAB clearly prefer free amino acids to peptides. They concluded that growth of PAB, and thus the intensity of propionic acid fermentation and the risk of late fermentation, is correlated with the amount of free amino acids. Piveteau et al. [23] described the liberation of a heat resistant stimulatory compound by Lb. helveticus which might be the free amino acid aspartate or a peptide containing it. The absence of nutrients is, in contrast, not the reason why PAB fail to grow in milk when inoculated at $<10^5$ cfu.mL⁻¹. The same authors gave evidence for an inhibitory substance in milk, which is heat stable and of low molecular mass [24]. It is removed by Lb. helveticus strains as a result of proteolysis, but not by Lb. delbrückii nor Lb. lactis strains. The activation of PAB growth may consequently be the result of stimulation by the proteolytic activity of lactobacilli liberating peptides and free amino acids or/and the removal of an inhibitory substance by the action of Lb. helveticus [21].

The above mentioned micro-organisms

are often found or even employed in Swiss-type cheese manufacture. The aim of this work was to investigate and understand their interactions and their impact on product quality.

2. Materials and Methods

2.1. Starter and non-starter cultures Two different cultures of Propionibacterium freudenreichii sp. shermanii were used, one with a weak (Prop96) and one with a strong aspartase activity (Prop90). The Prop96 culture is composed of 2 Propionibacterium strains, isolated from Appenzeller cheese (Switzerland), which in vitro metabolised not more than 100 nmol aspartate in 1 min.mg⁻¹ protein in cell extract. The culture is produced at the FAM (Swiss Dairy Research Station, Liebefeld, Bern, Switzerland) and sold in liquid form to cheese factories manufacturing Swiss type cheese. The Prop90 culture (not for sale to cheese factories) contains a single Propionibacterium strain isolated from Gruyère cheese. This strain was able to metabolise in vitro up to 800 nmol aspartate in 1 min.mg⁻¹ protein in cell extract. The Lb. helveticus culture XMK1168 is a mixture of 3 strains (a, b and f) of Streptococcus thermophilus, as well as of 4 strains of Lb. helveticus. Three of the Lb. helveticus strains were isolated from whey of a Swiss cheese factory which produces Tilsit cheese from raw milk, and the fourth strain was isolated from whey of a Swiss cheese factory which produces Appenzell cheese. Since this is still a test culture, it can not yet be purchased from the FAM.

The FHL culture MK3008 is composed of 3 strains of *Lactobacillus casei* isolated from a ripe Emmental cheese of good quality. It is part of the culture collection of the FAM and is generally sold to cheese factories in order to prevent late fermentation of Emmental cheeses or to enhance eye formation in semi-hard cheeses with no propionic acid fermentation.

2.2. Manufacture of Model Cheeses

The Emmental cheeses were produced in the pilot plant of the FAM according to the manufacturing protocol shown in Figure 2. Eight cheeses were produced per day. The pH of the cheeses was measured after 2, 4 and 24, h and at the end of ripening. Total lactic acid, galactose, water and leucine aminopeptidase activity were determined after 24 h as well as the titers of propionibacteria, FHL, non fermenting and salt-tolerant bacteria. Free short-chain acids, carbon dioxide, citrate, propionibacteria and FHL were determined after 40 and 180 d. Water, fat, total nitrogen (TN), water soluble nitrogen (WSN), non protein nitrogen (NPN) which is the 12 % trichloroacetic acid soluble fraction, free amino acids, succinate, lactate and sensory characteristics were determined at the end of maturation (180 d). The cheeses were also x-rayed (65 kV, 20 mAs, 1.6 s on a Philips Practix 21) after 40 and 180 d in order to count the eyes; and the duration of eye formation was documented.

figure 2:

Flow sheet of the manufacturing procedure for Emmental cheese at the Swiss Dairy Research Station

	120 L milk (35 g.kg ⁻¹ fat)
	Addition of water (10 L) and 13 mL copper sulphate (39.3 g of copper(II)-sulfat- pentahydrate in 1 L water)
	Pre-ripening of vat milk at 31 °C for 30 min
	Addition of fresh starter culture (130 mL/~30 °SH)
	\downarrow Addition of old starter culture or XMK1168 (130 mL/~45 °SH)
	Coagulation at 32 °C for 35 min
	Addition of water (2 L) and rennet extract (18 mL, Bichsel, Switzerland)
	Addition of propionibacteria (Prop96 or Prop90 grown on peptone whey) to a final concentration of approximately 1.5x10 ³ cfu.mL ⁻¹ milk
	Addition of 0.6 mL (or none) FHL (MK3008) culture
	Cutting (grain size: 4 – 8 mm)
	Stirring for 25 min
	Scalding to 53 °C during 30 min (+3 L water)
	↓ Stirring for 35 min at 53 °C
	\downarrow
	Pressing room (50 °C for 2 h, ramping from 50°C to 35 °C over 5 h, 35 °C for 10 h, ramping from 35 °C
	to 25 °C over 1 h, 25 °C for 4 h)
	Pressure: 6bar for 15 min, 7.5 bar for 5 h, 2 bar for 14 h
	Brining for 1 d at 11 – 13 °C
	Ripening in the cold room for 10 d at 11 – 13 °C (75 – 85 % relative humidity)
	\downarrow
	Ripening in the warm room for ~60 d at $21 - 23$ °C (75 - 85 % relative humidity)
	Maturation at 11 – 13 °C ($\stackrel{\downarrow}{65}$ – 75 % relative humidity)
Ţ	

2.3. Microbiological and chemical analyses

The non fermenting bacterial flora were analysed on sugar free agar without penicillin (3 d at 30 °C) [25]. Propionibacteria were analysed on lactate agar (10 d at 30 °C) [16]. Salt tolerant bacteria were analysed on mannite-NaCl agar (2 d at 37 °C) [25]. Facultatively heterofermentative lactobacilli were enumerated on FH agar with mannite, incubated anaerobically for 3 d at 38 °C [18].

TN, WSN and NPN were determined by the Kjeldahl method according to the IDF Standard 20A [17] with a Büchi B-435 digestion unit and a Büchi B-339 distillation unit (Büchi Flawil, Switzerland). RP-HPLC was used to analyse free amino acids after a pre-column derivatisation with o-phthalaldehyde [8].

Carbon dioxide produced during fermentation was measured after stabilisation of samples with 50 mmol.L⁻¹ NaOH. Measurements were performed by infra-red photometry of gas released from the sample after the addition of 2.5 mol.L⁻¹ H_2SO_4 according to Bosset et al. [6]. After isolation by steam distillation, free short-chain fatty acids were determined by gas-chromatograph using a flame ionisation detector. The method has been described in detail by Badertscher et al. [3].

L- and D-lactic acid, citrate, succinate and galactose were analysed enzymatically according to the instructions protocol by the kit manufacturer (Roche diagnostics Mannheim, Germany).

2.4. Experimental Design

The experimental design was based on a two-times replicated 24 full factorial treatment structure with four blocks of eight vats each. This allowed the efficient use of resources to study several treatments simultaneously. The cultures of propionibacteria (Prop96/Prop90), of XMK1168 (+/-) and of MK3008 (+/-), as well as the season of milk production (feeding of grass or hay) represented each a treatment factor at two levels. The combinations of these factor levels defined the treatment which was applied to an experimental unit, which is the vat (Table I). Since the pilot plant equipment consisted of only eight vats, the repetition of the experiment in each season had to be carried out on two different days. On each day, the eight treatment combinations were allocated to the vats at random

Treatment	Propionibacteria	Lb. helveticus	Lb. casei	Season	Day
		(XMK1168)	(MK3008)		
1, 12	Prop90	+	+	grass	1+2
2, 15	Prop90	_	+	grass	1+2
3, 10	Prop90	_	_	grass	1+2
4, 14	Prop90	+	_	grass	1+2
5, 9	Prop96	+	+	grass	1+2
6, 11	Prop96	_	+	grass	1+2
7, 16	Prop96	+	-	grass	1+2
8, 13	Prop96	_	_	grass	1+2
25, 21	Prop96	+	+	hay	3+4
26, 23	Prop96	_	+	hay	3+4
27, 20	Prop96	+	_	hay	3+4
28, 17	Prop96	_	_	hay	3+4
29, 24	Prop90	+	+	hay	3+4
30, 19	Prop90	_	+	hay	3+4
31, 22	Prop90	_	_	hay	3+4
32, 18	Prop90	+	_	hay	3+4

Table I:

Full factorial experimental design of the model cheese production The variance of the response variables were analysed with SYSTAT (Systat for Windows, Version 9.0, SPSS, Chicago 1999) using GLM (general linear model).

3. Results

3.1. Factor 'Feeding'

Milk produced during the hay feeding season (winter) is by experience less 'ripe' and more prone to the defect of late fermentation during cheese ripening than milk produced during the grass feeding season (summer). Cheese producers generally observe a slightly lower rate of acidification of the winter milk with a resulting lower pH and, thus, higher content of water and lactate in the cheese after 24 h. This fact was also observed in our experiment: in winter, the acidification was slower (Table II, higher pH after 2 h) with resulting higher lactate and water contents, and a lower pH after 24 h and at the end of maturation (Table II). A low pH leads to a slower propionic acid fermentation, since the optimal pH range lies between 6 and 7. Only with proteolysis, a change in pH can be anticipated. Thus, a higher PAB concentration is needed in order to start propionic acid fermentation under this disadvantageous pH condition. This may be the cause for higher PAB counts which lead to more lactate consumption and therefore more propionic acid and CO_2 production (Tabs. IV - VI).

The higher fat and lower protein contents of the cheeses in winter are rather incidental, but not the higher proteolytic parameters (Table III). They have to be looked at in the context of acidification. The slower rate of acidification lead to a higher water content which is advantageous for enzymatic reactions such as proteolysis.

The slightly elevated concentration in capronate and butyrate might be the result of an increased share of milk from cows at the end of lactation which is typical of hay feeding (Table V). This milk is usually more prone to lipolysis.

Water, lactate and
pH in Emmental
cheese grouped by
the four factors
tested in the model
cheese production

Table II.

Factor	Ν	Water (g kg ⁻¹)		Lact (mmol		D-La (mmo		рН		
		1d (gr	180d	(11110) 1d	180d	1d	180d	2h	24h	180d
Feeding										
grass	16	372.5	326.2	125.6	26.9	53.7	12.7	5.93	5.30	5.83
hay	16	373.9	331.4	131.3	25.5	52.3	12.9	5.99	5.28	5.72
PAB										
Prop96	16	372.9	328.2	128.3	34.5	52.4	15.8	5.96	5.29	5.77
Prop90	16	373.5	329.4	128.6	17.9	53.5	9.8	5.96	5.29	5.78
Lb. casei (MK	3008)								
yes	16	372.9	328.9	128.9	51.2	52.9	24.9	5.95	5.30	5.76
no	16	373.5	328.7	127.9	1.2	53.0	0.7	5.97	5.29	5.79
Lb. helveticus	(XM	K1168)								
yes	16	372.8	328.5	127.9	25.4	55.5	11.3	5.97	5.30	5.78
no	16	373.6	329.1	129.0	26.9	50.4	14.3	5.95	5.29	5.77
ANOVA										
Feeding		*	***	***	_	_	_	***	**	***
PAB		_	_	_	***	_	***	_	_	_
Lb. casei		_	_	_	***	_	***	*	_	***
Lb. helveticus		_	_	_	_	***	*	**	_	**

- not significant; * *p* < 0.05; ** *p* < 0.01; *** *p* < 0.001

Factor	Ν	Fat (g.kg ⁻¹)	TN (g.kg⁻¹)	WSN (% of TN)			Asn mol.kg ⁻¹)	Asp
Feeding								
grass	16	331.0	46.5	23.2	61.9	175.5	4.68	1.30
hay	16	334.8	44.7	25.0	64.6	199.1	4.93	2.16
PAB								
Prop96	16	333.0	45.5	24.6	63.1	196.8	9.51	2.83
Prop90	16	332.7	45.6	23.6	63.2	177.8	0.09	0.62
Lb. casei (Mł	<300	8)						
yes	16	333.0	45.6	24.5	63.3	191.9	5.02	1.88
no	16	332.8	45.6	23.7	63.0	182.7	4.59	1.57
Lb. helveticu	s (XI	VK1168)						
yes	16	333.3	45.6	24.0	64.5	196.0	4.80	1.88
no	16	332.5	45.6	24.2	61.8	178.5	4.80	1.57
ANOVA								
Feeding		***	***	***	***	**	_	**
PAB		_	_	**	_	**	***	***
Lb. casei		_	_	*	_	_	_	_
Lb. helveticus		_	_	_	***	*	_	_

Table III:

Fat content and proteolytic parameters in Emmental of 180 d grouped by the four factors tested in the model cheese production

– not significant; * p < 0.05; ** p < 0.01; *** p < 0.001; PAB propionibacteria; Asn asparagine; Asp aspartate

Factor	Ν		FHL			PAB		Citrate		Succinate
		(1	og cfu.g	⁻¹)	(1	og cfu.g	⁻¹)	(mmol.kg ⁻¹)		(mmol.kg⁻¹)
		1 d	40 d	180 d	1 d	40 d	180 d	40 d	180 d	180 d
Feeding										
grass	16	1.97	7.83	7.24	3.44	7.86	8.12	3.6	4.2	9.8
hay	16	2.32	7.83	7.23	3.62	8.91	8.03	3.1	3.3	10.4
PAB										
Prop96	16	2.18	7.84	7.30	3.63	8.17	7.56	3.1	3.8	4.2
Prop90	16	2.11	7.83	7.17	3.42	8.59	8.59	3.6	3.7	15.9
Lb. casei (MI	< 300	8)								
yes	16	3.82	8.29	7.53	3.50	8.34	7.95	0.3	0.2	9.3
no	16	0.48	7.37	6.94	3.56	8.42	8.20	6.4	7.4	10.8
Lb. helveticu	s (XI	MK1168	3)							
yes	16	2.19	7.79	7.30	3.49	8.49	7.97	3.2	3.6	10.2
no	16	2.11	7.87	7.17	3.57	8.27	8.18	3.5	3.9	9.9
ANOVA										
Feeding		_	_	_	_	***	_	*	***	_
PAB		_	_	_	_	**	***	_	_	***
Lb. casei		***	***	***	_	_	_	***	***	***
Lb. helveticus		_	_	_	_	_	_	_	*	_

Table IV:

Facultative heterofermentative (FHL) and propionic acid bacteria (PAB), as wellas citrate an succinate in Emmental cheese grouped by the four factors tested in the model cheese production

– not significant; * p < 0.05; ** p < 0.01; *** p < 0.001; PAB propionibacteria

Table V:

Free short chain acids (FSCA in mmol.kg-1) in Emmental cheese grouped by the four factors tested in the model cheese production

Factor	Ν	Form	iate	Acetat	e	Propio	onate	Buty	rate	Capr	onate	FSCA	۱
		40d	180d	40d	180d	40d	180d	40d	180d	40d	180d	40d	180d
Feeding													
grass	16	2.1	1.7	17.7	41.5	16.7	75.8	0.29	0.87	0.06	0.32	36.9	120.4
													144.4
PAB													
Prop96	16	2.4	2.3	20.0	43.3	20.9	76.6	0.37	1.03	0.07	0.32	43.7	123.8
Prop90	16	2.2	1.8	23.4	49.8	26.7	87.9	0.36	1.02	0.07	0.36	52.8	141.0
Lb. casei (N	1K30	008)											
yes	16	4.1	3.5	23.9	47.3	12.1	68.6	0.36	1.05	0.07	0.33	40.6	121.1
no	16	0.5	0.6	19.5	45.8	35.4	95.9	0.37	0.99	0.08	0.35	55.9	143.7
Lb. helvetic	us (XMK	1168))									
yes	16	2.3	2.2	22.0	47.3	25.0	82.0	0.35	1.02	0.08	0.34	49.7	133.0
no	16	2.3	1.9	21.4	45.9	22.6	82.5	0.38	1.02	0.07	0.34	46.8	131.8
ANOVA													
Feeding		*	*	***	***	***	***	***	***	***	**	***	***
PAB		_	*	**	***	*	***	-	_	-	**	*	***
Lb. casei		***	***	***	_	***	***	-	_	-	_	***	***
Lb. helveticus		_	_	_	_	_	_	_	_	_	_	_	_

- not significant; * p < 0.05; ** p < 0.01; *** p < 0.001; PAB propionibacteria

figure 3: Influence of the aspartate metabolism on succinate liberation in the Emmental cheeses of 6 months (Prop96: weak aspartase acti-vity; Prop90: strong aspartase activity)



3.2. Factor 'aspartase activity of propionibacteria'

Figure 3 shows clearly the differences in aspartate metabolism of PAB cultures Prop96 and Prop90. Culture Prop90 with a strong aspartase activity metabolises 12 mmol more aspartate and asparagine releasing, as a consequence, 12 mmol more succinate (Tables III - IV and Figure 1). It is often observed, that the ability to metabolise aspartate is coupled with a stronger growth rate of PAB leading to higher PAB counts and higher concentrations of propionate, acetate and CO₂. The same observation has been described already in a prior work [2, 28]. The number of eyes at the end of maturation and the height of loafs seem to be correlated: the shorter the stay in the warm room, that is the faster eyes are formed, the greater the number of eyes

and loaf height (Table VI).

PAB culture Prop90 and the absence of FHL lead to not only a higher number of eyes, but also to a larger size of the same as a consequence of excessive CO₂ production. These are signs of the beginning of late fermentation which is not desired by the producers [1]. In Table VII it can be seen, that the conservation is judged to be slightly lower for the Emmental cheeses made with culture Prop90. The PAB-culture displays another major quality: culture Prop90 with high aspartase activity enhances flavour intensity, evidence for which was observed previously by Wyder et al. [28]. The reason for this is not to be found in proteolysis itself. but in amino acid catabolism and consequently the production of more volatile components.

Factor	N	Days in the warm room		ber of ves	Size of eyes (mm)		Height (cm)	Carbon dioxide (mmol.kg ⁻¹)
			40 d	180 d	40 d	180 d	180 d	`40 d ´́
Feeding								
grass	16	59.50	56.4	153.8	11.0	7.3	21.0	18.2
hay	16	63.69	55.9	88.3	10.8	9.4	26.0	24.8
PAB								
Prop96	16	65.75	59.8	101.7	10.6	8.3	22.2	19.1
Prop90	16	57.44	52.5	140.4	11.3	8.4	24.8	24.0
Lb. casei (MI	K300	8)						
yes	16	64.69	82.1	101.1	10.7	9.8	22.6	17.8
no	16	58.50	30.1	141.1	11.2	6.9	24.4	25.2
Lb. helveticu	s (XI	MK1168)						
yes	16	60.44	67.4	128.6	11.0	8.5	23.3	21.8
no	16	62.75	44.9	113.6	10.9	8.2	23.7	21.3
ANOVA								
Feeding		***	-	***	*	***	***	*
PAB		***	-	*	***	-	-	_
Lb. casei		***	**	*	* * *	***	_	*
Lb. helveticus		**	_	_	_	_	_	_

Table VI:

Eye formation in Emmental cheese grouped by the four factorstested in the model cheese production

- not significant; * p < 0.05; ** p < 0.01; *** p < 0.001; PAB propionibacteria

Table VII:

Sensory analysis after 180 d in Emmental cheese grouped by the four factors tested in the model cheese production

Factor	Ν	Texture	Flavour	Intensity	Firmness	Conser-	Sourness
		(1 – 6)	(1 – 6)	of Aroma	(2 – 8)	vation	(0 - 7)
		, <i>,</i>	. ,	(0 - 7)	. ,	(1 – 3)	
Feeding							
grass	16	4.95	4.30	4.59	4.48	2.99	0.43
hay	16	5.23	4.82	4.70	4.26	2.68	0.73
PAB							
Prop96	16	5.08	4.49	4.36	4.36	2.95	0.60
Prop90	16	5.11	4.63	4.93	4.37	2.72	0.56
Lb. casei (M	K300)8)					
yes	16	4.88	4.40	4.75	4.48	2.85	0.65
no	16	5.31	4.73	4.55	4.25	2.82	0.51
Lb. helveticu	ıs (X	MK1168)					
yes	16	4.94	4.60	4.65	4.65	2.89	0.62
no	16	5.24	4.53	4.64	4.09	2.78	0.54
ANOVA							
Feeding		*	***	_	_	**	*
PAB		_	_	***	_	*	_
Lb. casei		**	***	_	_	_	_
Lb. helveticus		*	_	_	***	_	_

- not significant; * *p* < 0.05; ** *p* < 0.01; *** *p* < 0.001; PAB propionibacteria

3.3. Factor 'facultatively heterofermentative Lactobacilli'

Already after 40 d of ripening, the FHL have increased in numbers also in the cheeses where they had not been added. Thus, they must have originated from raw milk and consist of less than 10 % of the final FHL concentration in the cheeses with the addition of MK3008 (Table IV). The addition of FHL to the cheese milk is usually aimed at controlling the growth of raw milk flora during cheese ripening. Citrate is mostly metabolised by FHL. As Table IV shows, citrate is consumed within the first 40 days of ripening. Start-ing from 9 mmol.kg⁻¹ in the cheese, non starter FHL utilise approximately 3 mmol and the starter FHL metabolise all available citrate to formate and acetate. The main reason for the use of FHL in the production of Emmental cheese is the inhibition of PAB and, therefore to control propionic acid fermentation. Ever since FHL cultures have been introduced in Switzerland in 1989, the defect of late fermentation has decreased considerably. The mechanism of inhibition is not yet conclusively clarified. According to Jimeno et al. [19] excess formate and acetate probably

have an inhibitory effect on PAB. A measurable consequence of the addition of MK3008 is that approximately 23 mmol (~70 %) less propionic acid are produced after 40 d which corresponds according to the classical pathway to 11 mmol CO₂. This is approximately the difference found after 40 d in Emmental cheese with and without the addition of MK3008 (Table VI). The FHL therefore prolong the stay of the cheese in the warm room. The number of eyes after 40 and 180 d do not always correlate: Citrate fermentation by FHL takes place before propionic fermentation. Nearly all the citrate is used after 40 d by FHL (Table VI). Since citrate metabolism also leads to the production of CO_2 , this might be the reason why the number of eyes after 40 d is higher. Later during ripening, however, much more CO₂ is produced by PAB.

The interaction between FHL and PAB found in this experiment confirms what is already known by cheese makers: Culture Prop96 together with MK3008 leads to the longest stay in the warm room and culture Prop90 without addition of MK3008 to the shortest stay. In other



figure 4: Two way interaction between propionibacteria of different aspartase activity and Lb. casei for propionate in Emmental cheese of 180 d (Prop96: weak aspartase activity; Prop90: strong aspartase activity)

words: Culture Prop96 is inhibited by FHL much more than culture Prop90. The question arises as to whether Prop96 is more sensitive to formate and acetate than Prop90. The interaction shows that both cultures produce approximately the same amounts of propionic acid (180 d), but with the addition of MK3008, culture Prop96 produces ~40 % less propionic acid and culture Prop90 ~20 % less propionic acid. This is why culture Prop90 is generally more prone to provoke late fermentation (Figure 4). Concerning the sensory analysis, the MK3008 culture is striking. It is generally judged by the sensorial panel to be responsible for a slightly poorer quality of the cheeses, e.g. in flavour. A possible reason is the elevated amounts of acetate.

3.4. Factor 'Lb. helveticus'

Lb. helveticus theoretically releases a racemic mixture of DL-lactic acid in a ratio of 1:2. This is why more D-lactate is found in the cheeses with the addition of XMK1168 (Table II). At a rough estimate the contributions of the different bacteria to the lactate pool are as follows: *Lb. helveticus* 15 mmol.kg⁻¹, *Str. thermophilus* 50 mmol.kg⁻¹ and *Lb. lactis* 60

mmol.kg⁻¹. *Lb. helveticus* obviously did not dominate in the Emmental cheeses. Most Lb. helveticus strains usually possess a peptidase- and proteinase-activity that is to a great extent higher than that of other Lactobacilli [14]. This is confirmed by high leucin-aminopeptidase activity (results not shown) measured in the cheeses with addition of XMK1168 and in the higher content of smaller peptides (NPN in Table III) and amino acids. Finally the XMK1168 culture is responsible for a slight shortening of the duration of the cheese in the warm room (Table VI). One possible explanation might be that enhanced proteolysis is responsible for a higher pH and consequently better growth conditions for PAB. Also, through proteolysis more asparagine and aspartate are released and these are a source for the aspartate metabolism by PAB. Since there is no difference in the concentrations in the two types of cheese (Table III), the additional amounts are probably metabolised by PAB. The texture which becomes shorter and crumbly during proteolysis, looses its elasticity and can develop cracks because of the excessive CO2. This is how Lb. helveticus may favour late fermentation and represents, therefore, a risk.

4. Discussion

Much is known on the interactions between propionibacteria, facultatively heterofermentative lactobacilli and Lb. helveticus. However, many open questions remain. In this work it was possible to show, that aspartate metabolism is coupled with a stronger growth rate of PAB and stronger propionic acid fermentation. Yet it was not possible to answer the question whether the aspartase activity is the cause or just an indicator. FHL obviously inhibited PAB, the culture with low aspartase activity more than the culture with high activity. But an explanation for this difference was not found. Even if Lb. helveticus did not dominate in cheese, it was possible to show that it

increases the risk of late fermentation due to its proteolytic activity. Nowadays it is easily possible to control propionic acid fermentation during the ripening of Emmental cheese. Since the introduction of starter lactic acid bacteria in the seventies, of FHL (MK3008) in 1989 and of a PAB culture with weak aspartase activity (Prop96) in 1996, the defect of late fermentation is practically eliminated in Switzerland. Nevertheless, it is still possible to produce Emmental cheese with eyes made to measure (Figure 5): large eyes are achievable with the use of Lb. helveticus together with a strongly aspartase positive PAB culture. Small eyes are obtained with the use of FHL together with a weakly aspartase positive PAB culture.

figure 5:

Emmental cheeses of 6 months of age made with two different propionibacteria (Prop90 and Prop96), facultatively heterofermentative lactobacilli (MK3008) and *Lb. helveticus* (XMK1168) during hay as well as grass feeding season (codes for treatment: see Tab. I)





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